

Snipe Hunter

Attach:

- 1: Make sure the firearm is UNLOADED**
- 2: Spin on firmly hand tight**

Optional: If the suppressor is to remain threaded on the rifle, apply a small dab of anti-seize to prevent rust on the barrel threads.

Remove:

- 1: Make sure the firearm is UNLOADED**
- 2: Spin suppressor off by hand or use an adjustable wrench to loosen.**

Caution: Suppressors get HOT! Use welding gloves, an oven mitt, or just give it 10 minutes before removing.

Cleaning: Rimfire cans need frequent cleaning. The more rounds through the suppressor between cleanings, the more work you will have. Try to clean at least every 200 rounds.

Quick cleaning reference on back of card.

**For detailed cleaning see
blackbullmachine.com/resources/**

Cleaning:

- 1: If baffles are seized in the tube, plug the endcap with the included rubber plug and fill with BoreTech C4 carbon remover or FrogLube Super Degreaser.**
- 2: Let sit overnight.**
- 3: Plug the threaded adapter with your thumb and shake vigorously.**
- 4: pour the contents out and remove the endcap.**
- 5: you should now be able to push the baffles out of the tube with a 3/8 wood dowel.**
- 6: Use an old toothbrush and pick to clean baffle surfaces, paying attention to the small ridges on the outside diameter of the baffles.**
- 7: use the old toothbrush and compressed air to clean tube threads.**
- 8: Re-assemble. IMPORTANT: The baffle with the letters "TI" on the side needs to go in first. The short baffle with a cup only .200" deep goes in last.**
- 9: Tighten up the endcap and then wipe the whole thing down with any non-abrasive cleaner.**

The threaded adapter does not need to be removed from the tube. It is installed with Rocksett threadlocking compound and damage will occur without releasing the thread lock.