

Instructions

For all Sasquatch and Yeti models

Install:

- 1: **Make sure the firearm is UNLOADED.**
- 2: **Spin the suppressor on by hand**
- 3: **Use the 1" wrench flats to tighten to 10 ft lbs.**

Optional: A small amount of food grade anti-seize on the barrel threads may be a good idea. A little goes a long way... Included in small black container

Remove:

- 1: **Make sure the firearm is UNLOADED**
- 2: **Spin suppressor left to remove from rifle.**

Caution: If you were just shooting, that thing will be HOT. Use welding gloves, an oven mitt, or just give it 5 minutes.

Cleaning: (Generally not necessary with centerfire rifles.)

- 1: **Plug the muzzle end (not the threaded end) with a rubber plug.**
- 2: **Fill with Bore Tech C4 carbon remover. Let sit overnight.**
- 3: **Plug the threaded hole with your thumb and shake vigorously.**
- 4: **Drain the contents out of the threaded end.**
- 5: **Clean the threads with a small toothbrush to ensure no carbon is present.**
- 6: **Clean the exterior by wiping down with any non-abrasive cleaning agent and a rag.**
- 7: **Shoot a couple rounds to blast any remaining carbon out.**



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TERMS AND CONDITIONS & WARRANTY

Thank you for choosing Black Bull Machine. By purchasing and using our products, you are agreeing to comply with the following terms and conditions:

1. **Product Compliance:** Black Bull Machine suppressors are intended for use only in accordance with local, state, and federal laws. It is the responsibility of the customer to ensure that the purchase, possession, and use of our products comply with all applicable laws and regulations.

By placing an order, the buyer represents that the products ordered will be used in a lawful manner. Black Bull Machine will not be held liable for the misuse of any product sold by Black Bull Machine. Black Bull Machine reserves the right to refuse service.

Black Bull Machine products are intended for use by properly trained and qualified personnel. If you do not have proper training to operate any Black Bull Machine product, do not use product until receiving such training. Improper, criminal, abusive, or negligent use, use by untrained individuals, improper or careless handling, unauthorized modifications, or neglect, may result in property damage, injury or death.

2. **Product Suitability:** Our suppressors are designed for specific firearms and calibers as indicated on our website. It is essential to ensure compatibility and suitability for each individual firearm before making a purchase. Under no circumstances can defective, improperly loaded, non-standard, non-SAAMI/NATO specification, hand-loaded, or re-loaded ammunition be used with Black Bull Machine products. It is the responsibility of the buyer to confirm quality, concentricity, and alignment of muzzle threads on the firearm host that a Black Bull Machine product is to be utilized on.
3. **Warranty and Liability:** Black Bull Machine products are meticulously crafted and subjected to rigorous quality control standards. We offer a lifetime warranty against manufacturing defects, but we do not assume liability for misuse, unauthorized modifications, or damage caused by improper handling or maintenance. Any alteration or disassembly of our products without prior written consent will void the warranty.

This warranty does not cover damage to the products and/or other firearms or products resulting in whole or in part from criminal, abusive, or negligent use, use by untrained individuals, improper or careless handling, unauthorized modifications, defective, improperly loaded, non-standard, non-SAAMI/NATO specification, hand-loaded, or re-loaded ammunition, or neglect. Any repairs to the product made necessary by these factors are not covered by this warranty.

This warranty does not cover additional taxes due to the BATFE if a suppressor is damaged beyond repair or if a part deemed non-replaceable by the BATFE is damaged beyond repair.

This expressed lifetime warranty is the only warranty on the product. This product is sold as is and has no implied warranties of merchantability or fitness for a particular purpose.

4. **Dispute Resolution:** Any disputes or claims arising from these terms and conditions shall be subject to the exclusive jurisdiction of the courts in the State of Montana and shall be governed by the laws of the State of Montana.

For any questions or concerns regarding these terms and conditions, please contact our customer service team. Thank you for choosing Black Bull Machine.